NOTE!
Please read this manual carefully before your first flight

Very important!
Before use it is vital to check in which configuration the steering lines and pulleys are currently set (lower or upper hangpoints) and adjust them to your preferences if necessary. The risers have three points to fix the pulleys on – lower, middle and upper one (see risers on page 11). On each main steering line there are points marked, to fix the steering handle corresponding to the middle position of the pulley. Position of the handles should be adjusted according to your pulley setting.
Steering lines must not push down the trailing edge when not operated – this must be observed in all possible configurations of trimmers and speed-system. Steering lines must have a couple of centimeters play before they engage affect the canopy (see section 3.1 on the proper adjustment). For sake of safety it is always recommended to set the brakes rather too loose than too tight. Make sure they are set symmetrically, too.
Ill-adjusted steering lines may cause you to misinterpret the canopy’s behaviour in flight, and may cause dangerous collapses in accelerated flight when set too short.

Risers are prepared to install the Power Attack system. Using the speed system combined with Power Attack results in big surge of the sink. This can surprise an unexperienced pilot, causing dangerous situation when close to the ground.
If you intend to operate the trimmers independently of the Power Attack system, you have to disengage the hooks joining the PA and the trimmers.
DO NOT USE THE SPEED SYSTEM WITH CLOSED TRIMMERS OR THE POWER ATTACK SYSTEM BLOCKED! SUCH ACTION MAY CAUSE VIOLENT COLLAPSES!!
CORRECT SPEED SYSTEM OPERATION REQUIRES RELEASING TRIMMERS BY AT LEAST 6 CM!

When flying at full speed (trimmers opened / trimmers opened and speedbar pushed), in rough air, it is highly recommended to steer the paraglider using alternative steering methods like TCL (Tip Control line) and connected TST toggle.
With increasing speed an effect of „inverting“ the profile when trailing edge is being pulled down emerges. That effect can cause dynamic collapses, especially at full speed.
The safest way to change your course at high speeds is to use the TST and TCL lines, or (in the order of safety) the outer lines of the 2D steering system. Any steering inputs should be smooth and easy, without sharp and/or deep movements. Such actions can dynamically change pressure distribution over the airfoil, leading to collapses.

These warnings affect every paraglider and the Nucleon XX is no exception!
1. INTRODUCTION

CONGRATULATIONS!

We are pleased to welcome you among ever growing community of pilots flying DUDEK PARAGLIDERS. You've become a proud owner of state-of-the-art sport PPG wing.

Intensive development, application of the most modern production methods and thorough testing resulted in a friendly behaving paraglider, offering the pilot a lot of fun combined with great performance.

We wish you many enjoyable flight hours under your new Nucleon XX!

DISCLAIMER

Please read this manual carefully and note following points:

The purpose of this Manual is to offer guidelines to the Nucleon XX pilot and it is by no means intended to be used as a training manual for this or any other paraglider.

You may only fly a paraglider when qualified to do so or when undergoing training at an accredited school or with an instructor.

Pilots are personally responsible for their own safety and their paragliders’ airworthiness.

The use of this paraglider is solely at the user’s own risk! Neither the manufacturer nor dealer do accept any liability connected with this activity.

This paraglider on delivery meets all the requirements of the EN 926-1 and 926-2 regulations or has an airworthiness certificate issued by the manufacturer. Any alterations to the paraglider will render all its certificates invalid.

NOTE

Dudek Paragliders warns that due to constant process of development the actual paraglider may differ slightly from the one described in the manual. Possible differences will not affect the fundamental design parameters: technical data, strength and flight characteristics. In case of any doubts please contact us.
2. THE WING

For whom the Nucleon XX?

This is yet another piece in a long line of classic reflex paragliders, from Traper through Action and ReActiona, up to Nucleon and Nucleon WRC.

This model is dedicated for the cross-country pilots, middle echelon of competitors and weekend sight-seers. It is stable, safe, agile and very agreeable in steering.

2.1 DESIGN

The Nucleon XX, like the WRC, was manufactured in Flexi Edge technology, offering better leading edge aerodynamics. Another key feature is the Shark Nose profile, guaranteeing high pressure in cell intakes area (=even better safety) in full speed/angle of attack range. Also the 3D ballooning was taken into account even more precisely than earlier wings.

Due to these and other solutions the quality of launch was improved and the leading edge is even stiffer, offering further protection against collapses.

As another effect we've got increased lift, so the canopy is able to carry bigger loads. As a direct result all sizes are somewhat smaller, up to 3 qm per given pilot weight.

All suspension lines comes with a polyester sheath, covering Technora fiber core. Only few lines of the upper level are unsheathed.

The Nucleon XX as standard is equipped with both 2D steering system. 2D system consists of two main steering going out of one handle, i.e. inner line, led through the pulley and affecting central 2/3 of the trailing edge, and the outer one, connected directly to the outer 1/3 of the canopy.

Fundamental feature of a good PPG canopy should be its great stability and tuck-resistance. When this is achieved, user does not have to concentrate all the time on piloting in turbulent air, thus saving energy for navigation, taking pictures or simply enjoying the flight. In addition the faster and safer your paraglider is, the more often you can fly. While the Nucleon XX was designed to retain features of a classic paraglider, the application of a reflex aerofoil section added several new qualities. First of all, using that profile means that the wing stability does not depend exclusively on the pilot. It maintains a stable pitch attitude, rising and sinking through thermals while remaining stable above your head, without need for so much pilot input.

Generally speaking, the reflex profile is a special kind of aerofoil section. The specific static pressure distribution creates a situation where at low attack angles only the fore wing part (some 60% of the chord) is producing lift, while rear 40% of the chord creates an effective stabiliser against excessive decrease of the attack angle.

The trimmer system allows for considerable raising the rear part of the airfoil,
thus effectively reducing its projected chord and surface area by some 15%,
giving the paraglider a higher wing loading and increasing its speed. The
centre of pressure also moves forward, adding enhanced pitch stability. Such
shift of loading gives the Nucleon XX an exceptional tuck-resistance and
increases its projected aspect ratio, resulting in much better performance
especially at high speeds.

Should you require more lift, the rear section can be pulled down to restore
an airfoil that will be effective along its entire chord.

2.2 STRUCTURE

The body of the Nucleon XX was designed in our CSG
(Canopy Shape Guard) system, comprising many
elements resulting in exceptional coherence and stability of
the shape. Below you will find a short description of CSG subsystems.

Nucleon XX has an elliptical planform with slightly rearward swept tips. The
cells are divided with ribs additionally supported by diagonal VSS (V-shaped
supports) system. Such arrangement ensures a smooth top surface, exact
aerofoil reproduction across the entire wingspan and yet more importantly,
better load distribution and minimal number of suspension points.

The lower surface has a RSS (Reinforcing Strap System) applied inside the
canopy. RSS is a ballooning-independent reinforcements system, made
entirely of paragliding fabric, stiffening and stabilizing entire canopy structure.

Nucleon XX’s aerofoil is another product of our DRA (Dudek Reflex Airfoil) technology. It was calculated with our
previous experiences in mind and thoroughly tested with
numerical methods. It is a reflex aerofoil, with all its
properties described above.

The suspension points areas are additionally reinforced with laminated fabric
so that loads are equally distributed on three planes: vertically (through the
ribs), diagonally through VSS system and level through the RSS.

All crossports have been prepared using OCD (Optimised Crossports Design)
technology. Carefully designed shapes of the openings and their optimal
placement between stress lines guarantee very efficient pressure distribution
in the canopy and its quick inflation. These openings are scaled as an entity
with the ribs, so that their replicability is flawless and they do not disturb the
aerofoil in any way.

Another major innovation is Nucleon XX’s use of the
Flexi-Edge technology. The leading edge is closed to
airflow, and its precise shape is guarded by
reinforcements of laminated fabric with synthetic rods.
added. Their presence significantly improves the inflation and launch quality, as well as additionally guards the canopy against deformations when flown at high speeds.

The air intakes are placed on the lower surface close to the leading edge, placed so that max pressure point remains in the area at possibly many states of flight. They are designed and executed in Shark-nose technology, meaning specific, concave shape of the reinforced profile area at its leading edge (the name comes form the very shape, reminding shark's nose). Due to such shape the intakes can be smaller and moved a bit back, so that leading edge remains undisturbed and offers smooth airflow. The internal pressure of the canopy stays stable within wide speed range. In everyday flying this results in greater resistance to stalls (e.g. when thermalling) and front collapses at high speeds.

On the wingtips we placed the ACS (Auto Cleaning Slots) - dedicated slots automatically removing dirt from inside the wing.

Careful selection of modern fabrics and design solutions brings about great strength and durability of the Nucleon XX. All materials come from marked production batches, and each production step can be verified down to identification of specific worker and controller.

Nucleon XX is produced in new technology, utilizing capabilities of precise laser cutter. All stages of the production process take place as our Polish plant under close supervision of the designer himself, thus ensuring highest European quality.

**Fabric**

Each kind of cloth has its own special qualitites. We merged them so that they blend into a perfect composition.

The upper surface is made of 38-gram Porcher cloth. Basically it's a nylon material, covered with PU impregnate. Such covered fabric is not very stiff and - what's most important - has increased tear, stretch and UV resistance. It is not siliconised, so minor repairs can be easily made with self-adhesive strips.

Lower surface is made of 34-gram Dominico Tex cloth, contributing to low weight of the canopy.

The ribs must be as rigid and stretch-resistant as possible. We found these qualities in Porcher Sport 40 g/m2 (Hard Finish). All suspension points and leading edge reinforcements are made of SR-Scrim fabric.

**Rigging system**
Almost all of the Nucleon suspension lines are sheathed by a coloured polyester layer which is covering a brownish Technora core. Low number of lines required such composition, featuring high strength and stretch-resistance of the lines.

The rigging system consists of individual lines looped and stitched at each end.

The upper level lines start at the attachment points. They run from the trailing edge through several layers to the main steering lines, which are lead through the pulleys connected to the rear risers and then fixed. Main lines are attached to the risers with triangular quick links (maillons). To prevent their slipping off, the lines are kept together with a rubber 'O ring' twisted in eight.

All maillons are made of corrosion resistant, polished stainless steel, ensuring excellent strength and durability. We use only the best quality, certified maillons by Peguet.

Stabilo lines run from the outer suspension points to the maillons through consecutive cascades as well. The same story goes for the steering lines. They run from the trailing edge through several layers to the main lines, which are lead through the pulleys connected to the rear risers and then fixed to the brake handles.

**Risers**

For the Nucleon XX we have chosen four-way risers equipped with:

- **ELR (Easy Launch Riser)** system. This is an specially marked A riser (red ribbon).

- Speed-system affecting A, B and C risers when engaged, featuring ball-beared pulleys and special line.

- Trimmers of red band with visible scale, designed for quick and easy replacement in case of deterioration.

- Multiple pulley positions, to be used depending on the hangpoint level.

- **TCL (Tip Control Line)** allows for heading adjustments and turns even at high speed, without distorting reflex profile too much. Steering is done with dedicated red line, fixed to the corresponding stabilo steering line.

- **TST - (Tip Steering Toggle)** additional mini handles for stabilo steering, connected to TCL line.

- **TEA - (Torque Effect Adjuster)** – allowing for eliminating the effect of engine torque, tending to turn the paraglider in the direction opposite to the propeller's rotation. The system can be adjusted to match your specific combination of paramotor/propeller.
Power Attack system can be easily installed (on special order). The general idea is: pressing the speedbar simultaneously releases the trimmers (and vice versa, releasing speedbar closes the trimmer.

For quick and easy recognition in emergency, some of the risers are distinguished with coloured band as follows:

- **A** - red (ELR riser used for launching)
- **A'** - black neoprene (used for big ears)
- **B** - yellow (used for B-stall)
- **D** - blue (needed to keep the glider down in strong wind – aborted launch).

Main A row suspension lines connect to an A riser (red) and A' (black neoprene). B row and stabiliser lines go to B riser (yellow), C lines to C riser (black neoprene) and D lines to D riser (blue), as well as steering lines (through their pulleys).

Brake handles are attached to the steering lines at optimal point, guaranteeing safe and effective operation. On adjusting the steering lines see chapter 3.

Our sports steering handle for Nucleon XX, besides its attractive, light design, features:

- a swivel – preventing possible twisting of the steering line,
- soft neoprene cover TCT,
- EK (Easy Keeper) system – see further pages.

3. FLIGHT OPERATION

3.1 STEERING SYSTEM

Steering system consist of following parts:

1. **2D** - multifunctional brake system (regular steering handles) – more details on page 22;
2. **TCL** (Tip Control Line); 
3. **TST** (Tip Steering Toggle) - additional mini toggles connected to TCL line, for stabilo steering; 
4. **TEA** (Torque Effect Adjuster) - in this case it’s a TCL line going through a cleat, with a knot near the TST handle. For the TEA system to function properly you need to make a blocking knot on the TST line, and adjust its position to match the torque moment.
5. Traditional **trimmers**;
6. Traditional **speed system**;
7. PA - Power Attack System (on special order).

Some of those part can act much the same way as ALC and TST systems known from our other designs:
- **ALC** - an outer 2D line fixed to the steering handle – you can use it alone, by grabbing just this line above the handle (the handle itself can stay in hand, can be fixed at docking station or even hang free)
- **TST** - it is a TCL line fitted with a TST (Tip steering toggle), running from the riser to according steering line towards the wing tip. You can use it for steering by grabbing the line and pulling it outside, or just using the TST handle.

**Steering lines, pulleys and speed system adjustment**

There are as many as three positions for the pulleys provided (picture on next page).
Originally it is mounted on the risers in the middle position.
On the main steering lines there are points marked for fixing the brake handles corresponding to the middle position of the pulley. Position of the handles should be adjusted according to your pulley setting.

In practice moving the pulley from the middle (2) to highest position (1) does not require any adjustment of the steering lines. Moving the pulleys to the lowest position (3) will definitely require lengthening of the steering lines by distance between positions (2) and (3).
With all these changes it is possible to adjust placement of the Easy Keeper magnets too. With highest position of the pulley, the magnet is at its highest too, and with lower pulley positions the magnet is mounted lower position as shown on the picture.
The length of the steering lines must to be adjusted so that at maximum speed configuration (opened trimmers and full speeed bar) the brakes are loose and do not pull the trailing edge.

Progression of the steering lines, i.e. difference in length between the central steering line (going through the pulley) and the outer one (green) is set as standard and some pilots can regard it as not aggressive enough. You can adjust it to your own preferences, but please observe +/- 5 cm range and safety rules mentioned above.
Before you will take on powered flight it is recommended to try the setup out. Hang up the entire PPG unit with ropes, sit in the harness and have someone pull up the risers. You must make sure that in flight you will always be able to reach the brake handles, even if the airflow blows them away.
Being suspended in this way you have a perfect opportunity to adjust the
The optional PA system combines speed system with trimmers, resulting in automatic, smooth trimmer release on pressing the speedbar. In order to activate the system, you have to connect Power Attack hooks to the trimmer and accordingly release trimmer tape, restricting its movement.
Easy Keeper is our indigenous way to hold the brake handles at the risers by strong neodymium magnets. It keeps the handles firmly at the risers, while both attaching and releasing goes smoothly and easily. The system allows for easy placing the brake handles on risers when they are not used in flight, thus minimalizing danger of getting them into running propeller.

Addressing different needs of our clients we have created a TCT system - Triple Comfort Toggle, making it possible to have your brake handles in rigid, half-rigid or soft configuration without need to purchase additional handles.
speed system too. The speedbar should not be pulling pull its lines nor risers when not applied. Neither should it be too loose, for it could catch the propeller then.

An additional way to check the whole configuration out is to visit the take-off site in steady winds of 3-4 m/s. With the engine off, inflate the wing and take it up over your head. When it stabilises, check that the brakes are completely loose and do not affect the trailing edge. There should be a spare inch or so before they activate.

Remember that it is always safer to set the margin of play too big than too small. And, most importantly, the setting must always be symmetrical.

### 3.2 BEFORE YOU FLY

**Powered flight**

*NOTE: Prior to each start a thorough check of the canopy, harness and paramotor is necessary.*
Correct matching of the canopy and paramotor belongs to the pilot. Dudek Paragliders cannot take responsibility for all possible combinations, but we are always there to help you – just contact us.

**First flights**

In order to get familiar with your wing we recommend flying with closed trimmers first (or slightly opened, up to 3 cm), because in this configuration Nucleon XX behaves more like a classic wing. For the starters it’s strongly recommended to not install the Power Attack system. In order it is already installed - take it out by unhook PA and the trimmers.

Once you feel confident with your wing, you can start experimenting with faster trim settings and speed system. Learn to use all of the additional speed and dynamics of the Nucleon XX.

### 3.3 TAKE-OFF

**Classic launch with no wind**

Even when it seems that there is no wind at all, it is rarely so. Therefore always be careful in determining the conditions, since in PPG flying it is most important that the launch and initial climb are performed with a head wind (the danger of losing your airspeed while steep crossing of the wind gradient is greatly reduced then). Special attention must be paid to trees, power lines and other obstacles, including the possibility of emerging rotors.

**Paraglider preparation**

Lay out the paraglider downwind of the power unit, with all suspension lines taut and pointing toward center of the power unit. The risers are to be laid on the ground. Set the trimmers as completely closed (0) or slightly opened up to 3 cm, depending on your preferences and weight (the scale is marked every 3 cm). In stronger conditions faster settings can be advised. Make sure that you warm up the engine while standing windward of the wing. Stop the engine before clipping in the risers.

Now have a quick check if:

- the helmet is on and locked,
- the risers are clipped in the carabiners,
- the trimmers are properly set,
- nothing will get in propeller's way,
- speed system is running without problems,
- steering lines and handles are free and not twisted,
- the engine delivers full power,
- take off area is clear of obstacles and free to use.
When you are sure everything is OK, you can clip in the wing. Move forward, evenly pulling on the A risers. The canopy has practically no tendency to overshoot, so it is hard to encounter. Instead the canopy kind of waits for you to catch up with it.

From now on you should steer the paraglider facing forward, without looking back over your shoulder (when the wing is low behind you, turning can cause some lines to get in the propeller). Still, possible fall on your back and damaging the propeller is dangerous (and costly!) so it should be avoided at any price, even that of some damaged lines!

During launch, when you feel the strain on both risers to be equal, open up full power and lean back to counter the engine thrust, so that it can push you forward rather than towards the ground. The best option is not to use the brakes, allowing the paraglider to rise as it was laid out. If it starts to swerve from its course, just pull the opposite riser and run under the centre of the wing while preserving starting direction. If the wind suddenly drops, give a stronger pull on the risers.

If the paraglider falls to one side or back too far to be lifted again - kill the engine, interrupt launch and check the conditions once again.

As the wing rises, the forces grow lighter and it should stabilise above your head without overshooting. This is the best moment to check if it is inflated OK and the lines are not tangled, but do so neither stopping nor turning. Once you feel the forces on the risers decrease, run faster and let go of the risers. See if there is already any opposition on the brakes and, if necessary, use them to correct direction or to increase lift at take-off.

Remember:

If the cage of your power unit is not stiff enough, the risers strained during launch can deform it to the extent of collision with the propeller. Before giving it full power, see that the cage does not catch any lines.

Any brake operation (or steering inputs in general) should be smooth and gentle.

If the cage of your paramotor is too soft, risers strained during launch can distort it so that the propeller will hit it. Before increasing power make sure the cage is free of lines.

All steering inputs should be smooth and gradual

Do not try to take off until you have your wing overhead. Hitting power before that can cause dangerous oscillations.

Do not sit in the harness until you are sure you are flying!

The faster the trim setting is, the more brake input is required to take off.

The lower the hangpoints of your power unit are, the easier is the launch.

**Reverse launch in strong wind**

Reverse launch can be executed holding in one hand both A risers and one
brake, with throttle and the second brake in the other hand. With a decent wind it is by far the best way. In weaker wind it is better to prepare a classic launch, as running backwards with an engine on your back is not an easy thing to do. It is reasonable not to pull the wing up until you are really determined to launch, especially when it is clipped in.

Lay down the rolled paraglider with its trailing edge against the wind. Unfold the wing enough to find the risers and check that no lines are looped over the leading edge. Stretch the risers against the wind, separating the right and left one.

We suggest that you lay the risers in the same way as you will be turning during reverse launch, and place one riser over the other, with rear risers upmost. It should be done this way because once you clip in, the cage of your power unit will make turning on your own practically impossible (with the canopy lying still).

Now run the pre-launch checklist.

After warming up the engine put the power unit on, turn to face the wing, go to the risers and clip them in the appropriate carabiners.

Pulling on the front and rear risers open the cells. It is a good idea to pull up the wing briefly in order to check that the lines are not tangled. Holding the risers, brakes and throttle as described above, pull the front risers and inflate the canopy. Wing comes up easily and sometimes it may require a dab on the brakes to keep it over your head.

Once the paraglider is stabilized and checked, you turn around, open the throttle and take off. As with the classic launch you have to find such combination of trimmers, brakes and throttle settings that will give you the best speed and rate of climb.

**Remember:**

- You are launching with your hands crossed. You have to really master this technique before trying it with a running engine on your back.
- Any brake operation (or steering inputs in general) should be smooth and gentle.
- Do not try to take off until you have your wing overhead. Hitting the gas pedal before that can cause dangerous oscillations.
- Do not sit in the harness until you are sure you are flying!
- The faster the trim setting is, the stronger brake input is required to take off.
- When clipping in the crossed risers, you can find proper connection of the speed system particularly hard. Be careful not to confuse the risers!
Climbing

Once you took off safely, continue heading against the wind, using brakes to correct rate of climb. Do not try to climb too steeply - attempts to increase climb rate by pulling the brakes will have an adverse effect, as due to additional drag the actual rate of climb will worsen and with the throttle fully opened even a stall can happen.

In powered flight the Nucleon XX behaves more like an aeroplane than a paraglider, and it is good idea to regard it as such. If there are no obstacles present, it is by far safer (and more impressive for the spectators) to fly level for a while after take-off and gain some speed before converting it to height with a brief pull on the brakes. Another reason not to try climbing too steeply is the risk connected with engine failure at low altitude. Even as Nucleon XX in a steep climb does not stay behind as much as conventional paragliders do, the low speed always can lead to a stall. Besides, at any time you have to be prepared for engine malfunction, so it's better not to take unnecessary chances and always fly with a safe margin of speed.

Depending on the power unit geometry, it is possible that after take-off you will notice a propeller torque (turning moment). It will try to turn you around, so be ready to counter-steer it with a brake or harness cross-bracing. Risers of the Nucleon XX are equipped with two carabiner loops, higher and lower one. Asymmetric use of those will help you fight the torque in case when there is no cross-bracing present.

When climbing steeply with slow trim settings and high power output beware of the possibility of stall.

Due to typical PPG feature - considerable vertical distance between wing chord and thrust axis - the range of safe power operation is closely related to your skills and equipment.

Power-unit induced oscillations

Certain configurations of engine weight, output and propeller diameter can cause serious oscillations, during which the pilot is being lifted to one side by the torque effect, swings down due to his weight, then is lifted again and so on.

To avoid this you can:

- change the throttle setting and/or
- adjust the cross bracing to counteract the torque, if there is one present and/or
- use the TEA, pulling down the knot through the tube, simultaneously blocking it in the slit and/or
- shift yourself to the other side of the harness and/or
- change the trimmer setting.
- while on the ground, attach the risers asymmetrically, using optional carabiner loops.

The best method is to fasten opposite cross-bracing or apply some weight-shift. Such oscillations usually occur at full power - the greater the engine output and propeller diameter, the bigger the swings. In addition there are often too late or wrong pilot reactions, increasing the problem instead of solving it. In this case the safest way to deal with this question is to close the throttle and release the brakes.

### 3.4 LEVEL FLIGHT

Once you have gained safe height after take-off and wish to go for a route, you can turn onto right direction, fully open the trimmers and let off the brakes. If the conditions are turbulent, it can look foolhardy, but this is the essential feature of the reflex profile - the faster you fly, the safer your Nucleon XX is. That's why it's really possible to release the brakes and enjoy your flight.

**CAUTION:** Some pilots with previous free-flying experience may have a well-grounded habit of keeping the brakes slightly applied at all times. Such technique, while quite reasonable on a free-flying wings as it allows for quick pilot reactions and reduces sink, is not advisable on reflex-profile paragliders. When you pull the brakes, the Nucleon XX profile loses its reflex characteristics.

If you have a variometer or altimeter aboard – watch it. In level flight it is very easy to start climbing unintentionally. The instruments will help you optimise speed your and fuel economy.

Good knowledge of weather conditions (e.g. wind at different altitudes) and smart use of thermals, convergence or other kinds of lift will help you greatly reduce fuel consumption and increase flight range.

**Trimmers and speed-system operation**

The reflex wing airfoil enables the Nucleon XX pilot to use a wide range of trimmers and speed-system action. You are free to experiment with all possible settings, as long as you keep safe altitude.

Risers are prepared to integrate speed system with the Power Attack system. If you intend to operate the trims independently of the Power Attack system, you have to disengage the hooks joining the PA and the trimmers.
DO NOT USE THE SPEED SYSTEM WITH CLOSED TRIMMERS OR THE POWER ATTACK SYSTEM BLOCKED! SUCH ACTION MAY CAUSE VIOLENT COLLAPSES!!

CORRECT SPEED SYSTEM OPERATION REQUIRES RELEASING TRIMMERS BY AT LEAST 6 CM! (especially in lower part of the weight range)

**Trimmer and reflex profile**

In the Nucleon XX, use of trimmer affects the aerofoil geometry. Closed trimmers result in a profile featuring increased lift and reduced reflexivity (as it is in Nucleon WRC). Releasing the trimmers increases the reflex characteristics proportionally.

To avoid stalls when braking with closed trimmers, their movement is restricted by the tape sewing (Note: it is possible to push the sewn tape through the buckle with both hands to replace it, but normal operation range is restricted by said place!).

Speed system alters the attack angle. In contrast to the trimmers, it does not affect the profile geometry. If the trimmers remain closed, speed system will act more like in a classic paraglider, inclining the whole profile (with one difference of not having a stay between A and B risers).

**Speed configurations**

Basically we can discern three speed configurations, depending on trimmer settings and speed-system operation:

a) **Slow mode** (trimmers closed): - steering with regular brakes

b) **Accelerated mode** (trimmers opened):
   - steering with regular brakes possible (although that may require some strength),
   - it will be more effective to use just the outer (green) 2D steering line connected to the brake handle, by grabbing it above the handle without letting go of the toggle – thus increasing the progression,
   - when the TST/TCL system is present you can leave your brakes at corresponding docking stations and control the wing with TST handles.

c) **Full speed mode** (trimmers opened and speed-system engaged):
   - pilot should never use neither main brakes, nor the outer (green) 2D steering line,
   - steering must be done with TST handle or TCL line only!

These are the basic guidelines only. As a whole, the combined 2D/TST/TCL system is very versatile and every pilot will find his own way to use it. However, we strongly collect at least several flight hours first, in order to get fully acquainted with the Nucleon XX.
Flight - trimmers closed (slow mode): Steering is done with main brake handles. You can pull them straight down along your body or sideways, away from your body, thus differentiating the progression and bank angle.

1. Straight down along your body - bigger progression, sharper turns.
2. Away from your body - lesser progression, turns with less banking.
3. Combined technique - "inner" hand along the body, "outer" hand moves away to keep central part of the canopy solid and stay ready for necessary corrections.

Flight - trimmers off (accelerated mode): In general, steering is the same as described above. However, a lot more force is needed, so you should consider grabbing the outer steering line above the handle. In this way you will be steering mainly via the outer part of steering system (much like ALC). While on long routes, it is definitely recommended to steer using only the TST handle or TCL (Tip Control Line).

Flight - trimmers off and speed-system engaged (full speed mode): Due to relatively high aspect ratio of the Nucleon XX and consequent short aerodynamic chord of the wingtips, steering the paraglider with main brake handles at full speed configuration becomes impossible – all attempts to use the main brakes will have no effect other than evoking collapses. As such, this is not dangerous, it will even hardly alter the flight path (given that pilot won't be keeping the brakes down for long). However, this phenomenon is undesirable, unpleasant and - most of all - not effective as a means of directional corrections. It follows that steering at full speed should be done only with the TST handle or TCL line. Those systems do not distort the reflex profile, guaranteeing safety and efficiency of operation.

Flying with PA (Power Attack) system:

The PA system combines speed system with trimmers, resulting in automatic, smooth trimmer release on pressing the speedbar. In order to activate the system, you have to connect Power Attack hooks to the trimmer and accordingly release trimmer tape, restricting its movement.

From this moment pilot can use entire range of the aerofoil geometry, as well as attack angle (as far as the trimmer tape has been released).

CAUTION
You have to remember that effects of the PA system can be pretty dramatic, directly influencing your speed and sink rate. For the less experienced pilots it can be a big surprise, being potentially dangerous.
Steering with a TST
(recommended in accelerated mode, definitely required in full speed mode):
When fully accelerated you should be steering the canopy ONLY with the TST handle or TCL line. Such steering does not deform the reflex aerofoil, guarantees safety and stays effective.

Steering with main brake toggles only (slow or accelerated mode)
The toggle has different effects when pulled down vs. away (details on next page).

Main toggle + outer line (accelerated mode)
Variable steering progression depending on degree of operation.

Steering with outer line only (accelerated mode)
Main steering toggles can be docked on the magnets or let free.
2D steering system – examples of operation

Below you can find basic modes of steering with 2D system. Demonstrated examples are by far not a complete catalogue – there is a lot of interim configurations and only the pilot will choose what kind of steering is the best in given situation.

2D steering is considerably different than the classic steering system. The possibilities it offers are of special value for competition pilots. On one hand the 2D system offers much more precise control of the canopy, but on the other it requires learning new (different) reflexes and reactions. Pilot must spend some time exploring the system and perfecting his own technique before flying 2D in demanding environment of the competitions.

1. Conventional turn - pull down vertically on one toggle
2. Conventional slow-down - pull down vertically on both toggles
3. Strong slow-down with central part - pull both toggles sidewise
4. Extreme slow-down with central part - pull inner lines down
5. Tight turn - pull down the outer ALC line
6. Deep turn - pull down the inner brake handle and the outer toggle a little bit aside
In flying with Power Attack common technique calls for flying at specific speedbar and trimmer settings, enabling good canopy control without any collapses. When exiting sharp turns the speedbar has to be pressed too, since not doing so will result in rapid climb on dangerously high attack angle, with associated risk of losing lift and entering stall or deep stall.

Multiple tests have shown that Power Attack system acts best with the trimmer released by at least 6 cm and not more than 9 cm. Such settings allows to use main steering handles for heading adjustment in accelerated flight, without fear of tips collapsing.

Whenever you fly at high speed - be it on open trimmers or speedbar, or both combined via PA system - smooth steering inputs are recommended. In accelerated flight of the reflex canopy the last rows of suspension lines often happen to be slack. Abrupt pulling on the steering handle causes immediate change of pressure & trimming of the aerofoil, resulting with rapid collapse.

At slower trim settings both the sink and steering forces are reduced, so that effective thermalling becomes possible.

Please study pictures illustrating trimmers and speed-system operation on the next page. They explain the influence of various settings on the profile shape.

Remember:

Trimmer setting is another thing to include in your pre-flight check list!
If the setting is not symmetrical, the paraglider will turn in flight. And if you inadvertently release the trimmers, reflex profile of the Nucleon XX will keep your wing level, so after hitting the gas you will descend with increased speed instead of intended climbing.

3.5 LANDING

In paramotor flying there are two kinds of landing: with and without power.

Power off landing

At an altitude of 50 metres switch off the engine and glide as you would on a conventional paraglider. It reduces the chances of damaging the propeller on landing, but on the other hand there is only one attempt possible - so it has to be done right!

Set the trimmers as fully closed (0) or slightly released (2 to 3 cm), depending on individual preferences and weight of the pilot (same position as you would for launching).
Since wing loading of the Nucleon XX is usually higher than of our other paragliders, landing with slowed-down canopy with little speed should be definitely avoided. In contrast, a full-speed landing with flare is recommended. Nucleon XX is very efficient at converting airspeed for lift, so you can glide a long way slowing down with gradual increase on the brakes. Finally the level flight is stopped and soft touch-down ensues.

**Powered landing**

Make a flat approach with the engine idling, then level out and lose the speed before final flare. Immediately after touchdown switch off the engine.

The main advantage of this procedure is of course possibility of repeated approach if anything goes wrong. Still, if you forget to switch off the ignition before the wing falls down, there is considerable risk of damaging propeller.
## Trimmers and speed-system influence on the aerofoil

### Slow mode
- Trimmers fully closed (0)
- Speed-system inactive
- Slowest speed, Minimum sink.
- Launch configuration

- Length of the risers (with maillons) - length tolerance +/- 5mm

<table>
<thead>
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<th>risers neutral:</th>
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<tbody>
<tr>
<td>A - 510</td>
</tr>
<tr>
<td>A' - 510</td>
</tr>
<tr>
<td>B - 510</td>
</tr>
<tr>
<td>C - 462,5</td>
</tr>
<tr>
<td>D - 415</td>
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</table>

### Accelerated mode
- Trimmers fully opened
- Speed-system inactive (alternatively speed-system engaged with closed trims)
- Increased speed

- Length of the risers (with maillons) - length tolerance +/- 5mm

<table>
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<td>B - 510</td>
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<td>C - 540</td>
<td>C - 412,5</td>
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<td>D - 570</td>
<td>D - 415</td>
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</table>

### Full speed mode
- Trimmers fully opened
- Speed system engaged
- Maximum speed

- Length of the risers (with maillons) - length tolerance +/- 5mm

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<tbody>
<tr>
<td>A - 315</td>
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<tr>
<td>B - 410</td>
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<tr>
<td>C - 490</td>
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<tr>
<td>D - 570</td>
</tr>
</tbody>
</table>
catching lines in it or even suffering injuries connected with falling on your running engine.

**Remember:**
- Whenever possible, get to know the landing field before taking off.
- Check the wind direction before planning the approach.
- Landing with power off requires much less space.
- In case of any doubt, practice the landing until you feel totally safe.

### 3.6 GOLDEN RULES

Never place the power unit downwind of the paraglider.

Check, double check and then check once again if there is no fuel leakage.

Do you have enough fuel for the flight? It is always better to have too much than too little!

Check if there is nothing loose in the harness, that could possibly contact the propeller in flight.

Whenever you encounter a problem, fix it AT ONCE however small it is!

Always put on and lock the helmet before getting in the harness.

Before each launch run a full pre-flight inspection.

After landing, control the wing facing the direction of flight, as on turning you always risk getting lines in the propeller. Turn only if there is danger of falling on your back.

Don't ask for trouble - do not fly over water, between trees or power lines and other places where engine failure will leave you helpless.

Mind the turbulence caused by other gliders or even by yourself, especially when flying low.

It is not reasonable to let go of the brakes below 100 meters, because a possible power unit malfunction may require immediate attention.

In general never trust your engine, as it can stop at any moment. Always fly as if it's exactly what it's going to do.

Unless it is absolutely necessary (e.g. collision avoidance), do not execute tight turns against the torque direction. Especially when climbing you can easily enter a stall and consequent negative spin.

Do not fly with tail wind at low altitudes, as it pretty much narrows your options!

Do not wait for the problem to grow - any change of engine sound or a vibration can indicate troubles. You'll never know until you land and check it out!

Be certain of your navigation

Remember that not everyone is fond of your engine noise. Do not scare the animals.

### 3.7 FREE FLYING (NO PARAMOTOR)
Even as the Nucleon XX was designed as a fast PPG paraglider, it displays surprisingly good behaviour as a classic paraglider and can be used as such without any modifications.

It is forbidden to use the Power Attack system while free-flying. If PA system was previously activated, you have to deactivate it. In order to do that, unhook PA and the trimmers.

The main difference between Nucleon XX and other paragliders is that due to increased resistance to collapses (during launch as well as the flight) and wide range of operational speeds it can be safely flown in stronger conditions too. In general the faster you fly, the safer your paraglider is.

3.7.1 Take-off

In case of **forward launch** we recommend that after spreading the canopy all lines be taut. Nucleon XX is launched A risers only. The optimal setting of the trimmers is completely closed (slow), in case of strong wind they can be released a bit. Now move forward, evenly pulling on both A risers. The paraglider practically does not overshoot, so you will rarely encounter frontstalls (quite often otherwise). Instead the canopy kind of waits for you to catch up with it.

**Reverse launch** – we recommend the trimmers to be set as described above.

Due to no overshooting tendency the launch is easy, requiring only minimal brake application before turning. Reverse launches can be executed even with wind as weak as 1.5 m/s.

**IMPORTANT!**

**Always during launch you have to pull your wing over your head.** The reflex aerofoil used in Nucleon XX has inherent tendency to increase the angle of attack, so the paraglider can stay behind the pilot if he will not careful at this point.

3.7.2 Flight

Nucleon XX’s enlarged speed range may initially demand some attention. However, once you have mastered these additional aspects, flying will become pure pleasure. Good handling will let you make the best use of thermals, and increased speed on glides means that your presence in sinking air will be shorter.

To avoid stalls when braking with closed trimmers, their movement is restricted by the tape sewing (Note: it is possible to push the sewn tape through the buckle with both hands to replace it, but normal operation range is restricted by said place!).

When the trims are fully opened the wing becomes faster and stiffer, increasing its stability even more. The brake forces grow too, as well as the distance to the stall point. The radius and bank angle in turns increase proportionately to the growing brake forces.

When flying at full speed (trimmers opened / trimmers opened and speedbar
pushed), in rough air, it is highly recommended to steer the paraglider using alternative steering methods like TST/TCL.

With increasing speed an effect of „inverting“ the profile when trailing edge is being pulled down emerges. That effect can cause dynamic collapses, especially at full speed.

**Speed system operation**

Full application of the speed system increases flight speed by some 30%. In contrast to most paragliders it does not decrease wing stability, in fact the Nucleon XX seems to counter the turbulences even better. Still, if you meet some serious trouble, it is advisable to release the speedbar. With application of the speed system the brake forces grow, while brake effectiveness decreases considerably.

**At maximum speedbar and fully opened trims we strongly recommend steering with TCL system.** Turns executed in this way will be slightly wider, but strength needed to initiate the turn will be smaller and there will be no decrease in speed.

**It is recommended to use the speedsysten with trimmers opened completely or by half. Using the speedsysten with closed trimmers can result in a frontal collapse (especially in lower part of the weight range).**

### 3.7.3 Landing

With closed trimmers (slow mode) Nucleon XX lands like any other paraglider. The brake forces, initially low, are growing proportionally through entire range, giving ample warnings before possible stalling. Nevertheless, you should always be careful when flying very slow, until fully familiar with brake operation.

When landing with trims set fast (above "0" point), bleeding off speed can require more space than usual. The paraglider has lots of kinetic energy and careless application of brakes may even cause the wing to climb.

Most pilots get to know the wing relatively fast and quickly gain enough trust to fly it in stronger conditions than they ever did. Still, you should always be careful when flying low. Remember that Nucleon XX flies faster than ordinary paragliders and sometimes it can be of importance (e.g. landing on a slope).

After landing in strong wind the paraglider can be safely put down with B risers, or with a strong pull on the rear D risers.

### 3.7.4 Winching

Nucleon XX was not designed for winching. The reflex aerofoil used in this paraglider has inherent tendency to increase the angle of attack. While in normal flight such a disposition makes it safer, it can be dangerous during winch start. Nevertheless, a lot of successful winches on have been made.

**To sum it up: winching can be done, but proper attention must be paid.**
3.8 QUICK DESCENT METHODS

3.8.1 Big Ears

In order to get the Big Ears you have to pull down the outer lines of the A' risers (distinguished by neoprene sheath) by some 20-50 cm. While inducing big ears you should never let the brakes out of your hands. After tucking the tips in, paraglider will continue to fly straight with increased sink rate (up to 5 m/s). You can steer the wing pretty efficiently by weight-shifting.

After releasing lines, the paraglider will usually open up on its own or you can assist it with a long stroke of the brakes.

For the sake of safety (the possibility of a parachutal stall) it is reasonable to engage speed system after pulling big ears in order to lessen the angle of attack of the wing centre. Executing big ears with opened trimmers is very difficult due to reflex profile stabilisation.

CAUTION: See the PARACHUTAL STALL chapter.

Never try to pull big ears during powered climb, as the increased drag can cause excessive angle of attack and a parachutal stall.

Besides, pulling the ears while climbing is pointless anyway.

3.8.2 Spiral dive

Nucleon XX is a very agile paraglider, so entering spiral dive happens very quickly and can be surprising for the less experienced pilots.

A spiral dive is characterised by reaching the highest sink rates possible. Significant G-forces, however, make it difficult to sustain for long, as it will place high loads on both pilot and glider to degree of losing consciousness by the latter. Never do this manoeuvre in turbulence or at too high bank angles. Control the dive and do not exceed 16 m/s sink. If the dive is not stopping after releasing the brake, assist the paraglider with the outer one.

NEVER DO BIG EARS IN A SPIRAL! In this manoeuvre smaller number of lines is carrying an excessive load multiplied by centrifugal force, what can lead to damage of the lines or even the paraglider itself (load of a single line can be much higher than tested in certification trials (i.e. 8G).

3.8.3 B-STALL

B-stall can be executed only with fully closed trimmers (i.e. pos. ‘0’).

To enter a B-stall, simultaneously pull down both B-risers (yellow tape) by 10 – 15 cm. The canopy will collapse across the entire span along its B-row, the airflow over top surface will break and projected canopy surface will be decreased. Forward movement will be almost completely stopped.
Further pulling B-risers is not advised, as tests have shown it to increase wing instability. If the canopy forms a horseshoe with both wingtips in front of the pilot, gently apply both brakes to recover.

To exit a B-stall, the risers should be released in a smooth and decisive manner.

On quick and symmetrical releasing B-lines the airflow will be reinstated and the wing will surge forward, returning to normal flight. In contrast to standard paragliders, in case of Nucleon XX there is no need to counter this surge with brakes - yet another asset of the reflex profile!

CAUTION: See the PARACHUTAL STALL chapter. All rapid descent techniques should be practiced in smooth air and with sufficient altitude only! Full stalls and spins are to be avoided as recovery procedures, since irrespective of paraglider type they may have dangerous consequences!

BY FAR THE BEST TECHNIQUE IS SAFE AND CORRECT FLYING, SO THAT YOU WILL NEVER NEED TO DESCEND RAPIDLY!

3.9 EXTREME SITUATIONS

CAUTION: Due to high resistance of the Nucleon XX against both side and front collapses, we strongly recommend not to provoke such situations during safety trainings. Inducing collapses can be very hard to impossible in standard way, while unconventional attempts can result in extremely violent and dynamic behaviour.

PROVOKING EXTREME SITUATIONS SHOULD TAKE PLACE ONLY DURING SAFETY TRAININGS UNDER SUPERVISION OF A QUALIFIED INSTRUCTOR!

WHILE UNDER EXTREME CIRCUMSTANCES THERE IS HIGH PROBABILITY OF TOO STRONG OR TOO HASTY STEERING INPUTS. THAT'S WHY YOU SHOULD ALWAYS EMPLOY GOOD JUDGMENT, STAY CALM AND TAKE MEASURED ACTIONS!

Since all actions required to exit or prevent dangerous situations are typical and pilots flying Nucleon XX should already have proper experience, we are going to describe only the characteristic features of the Nucleon XX. Description of standard methods dealing with extreme situations can be found in textbooks.

3.9.1 Side collapse

When the trimmers are fully opened or the speed system is engaged, collapses practically do not occur and can be induced only by a very strong turbulence.

Still, if it happens, a little counter-steering is enough to keep the canopy on course. Under normal conditions with collapses up to 50% of the wingspan,
Nucleon XX will reinflate instantly and spontaneously. If not, you should aid this process by application of brake on the collapsed side.

### 3.9.2 Symmetric collapse (frontstall)

The reflex profile of the Nucleon XX makes it practically impossible, especially at higher speeds.

During tests we succeeded in creating this situation only with fully closed trimmers and using special measures. Such forced collapses can lead to extremely deep collapses, so recovery will require decisive pilot action (short and equal application of both brakes).

### 3.9.3 Full stall and negative spin

May happen only as a result of serious neglect or intentional action of the pilot. You have to be careful when flying at low speeds until fully familiar with brake operation.

Wing recovers spontaneously in initial phase of stall, otherwise use standard procedures.

### 3.9.4 Deep stall

Under normal conditions does not occur. If you want to prevent it happen at all, simply stick to a couple of rules:

- after B-stall, release the risers quickly and evenly. Nucleon XX does not jump forward excessively,
- after big ears execution, engage the speed system. This will increase both the sink rate and safety margin, as big ears constitute an effective aerodynamic brake with significant loss speed.

Nevertheless, if such a parachutal stall happens e.g. due to strong turbulence, simply apply some pressure on speed bar and/or push the A risers forward. You can release the trims too.

### 3.9.5 Line over (cravatte)

Nucleon XX is a modern wing which, in order to decrease drag, has fewer suspension lines and greater distances in between. Therefore it’s always possible that after a tuck one of the stabilisers may tangle in the lines. Usually a couple of pulls with a brake settles the matter. If it’s not enough, try to untangle it with big ears or a stronger pull on the risers.

In case of any doubts you should seriously consider a rescue chute. It is there as a normal equipment part, not just an ornament.

### 3.9.6 Emergency steering
In case of any malfunction that renders normal steering impossible, you can safely steer and land Nucleon XX using the D-risers (blue marking) or stabilo lines.

4. PARAGLIDER CARE

Proper looking after your paraglider will prolong the life of your Nucleon XX

4.1 STORAGE

Nucleon XX’s design incorporates newest technologies, including nylon lines in the leading edge. That’s why the paraglider should be carefully packed, with proper conditions ensured for transport and storage.

Basic rules to be followed when folding the canopy:

1. Fold it accordion-wise rib to rib (cell by cell). Do not fold it by halves, placing the stabilizers at the centerline.

2. When a compact package is crated on the longest chord do not roll it, but fold three to four times, from trailing edge towards the leading one.

3. The leading edge remains on top of folded canopy.

Store the paraglider in a dry place, away from chemicals and UV exposure.

Never pack or store the glider when wet.

Remember that the wing becomes damp also while lying on green grass in direct sunlight.

A good precaution to avoid dampness and/or UV when you have to wait in a start queue is to use quick-pack after rigging up.

Always dry the glider thoroughly before packing and/or storage. Never pack you paraglider too tightly.

While drying, never expose your paraglider to direct sunlight operation.

Please note that with frequent kiting/groundhandling exercises your paraglider will deteriorate faster due to its repeated rising, falling and being dragged on the ground.

4.2 CLEANING

Clean the paraglider with water and a soft sponge. Do not use any chemicals or alcohol, as these can permanently damage the fabric.

4.3 REPAIRS
Repairs should only be carried out by the manufacturer, authorised distributor or authorised workshop. It is acceptable to fix minor cloth damage with self-adhesive patches included in the package.

4.4 DETERIORATION - A FEW TIPS

The paraglider is made mainly of nylon - a fabric which, like any other synthetic material, deteriorates through excessive exposure to UV rays that come with the sunlight.

Hence it is recommended to reduce UV exposure to a minimum by keeping the paraglider packed away when not in use. Even when packed in a bag, it should not remain in the sun for long.

Nucleon XX's suspension lines consist of Technora inner core and polyester sheath. Submitting them to excessive loads in flight should be avoided, as it can cause irreversible damage.

Keep the paraglider clean, since getting dust in the lines and fabric will reduce their durability.

Be careful to keep snow, sand or stones from entering the cell openings: their weight can slow or even stall the glider, while sharp edges can damage the cloth.

Prevent lines from catching anything, as they can overstretch or tear. Do not step on the lines.

Uncontrolled strong wind takeoffs or landings can result in the leading edge of the canopy hitting the ground hard, which may seriously damage the ribs, sewing and surface material.

Knots can chafe suspension and/or brake lines.

Check line lengths after tree or water landings, as they can stretch or shrink. Measurement should be taken at the manufacturer or authorised workshop.

After landing in water you should check the wing fabric as well, since the wave forces can cause the fabric to distort in some areas.

When taking the wing out of the water, always do this by trailing edge, so that water can flow out freely. After a sea landing, rinse the paraglider with fresh water. Since salt crystals can weaken the suspension lines even after rinsing in fresh water, you should replace the lines with new ones immediately after contact with salt water.

Every second year Nucleon XX should undergo technical inspection by the manufacturer or authorised distributor.
## 5. TECHNICAL DATA

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6. WARRANTY AND AEROCASCO

Purchase of a new paraglider is a serious expense for any pilot. That is why we cover our paragliders with extensive warranties and optionally offer an AeroCasco insurance against damage and repair costs.

WARRANTY

Dudek Paragliders guarantees free of charge repairs caused by the material or production faults along following scheme:

For the free-flying paragliders warranty covers **36 months** (3 years) or 300 flight hours (whichever comes first). If the free-flying paraglider is used for powered flights, every hour spent in the air should be counted double (does not apply to dedicated PPG canopies).

For the PPG paragliders warranty covers **24 months** (2 years)/200 flight hours (whichever comes first).

For the mountaineering (MPG) and speedflying wings as well as school and profit users warranty covers **18 months** (1.5 year)/150 flight hours (whichever comes first).

WARRANTY DOES NOT COVER:

- fading or other colour changes of the canopy
- damage caused by chemicals or salt water
- damage caused by incorrect use
- damage caused by emergency situations
- damage resulting from accidents (airborne or not)

WARRANTY IS ONLY VALID IF:

- flight hours are correctly registered in logbook of the owner (and possible earlier owners), distinctly marking PPG flights,
- the paraglider is used in accordance with operating manual,
- the purchaser has not carried out any repair by him/herself (excl. minor repairs with self-adhesive patches),
- the purchaser has not modified the paraglider in any way,
- the canopy can be correctly identified with nameplate data,
If you have bought your paraglider second-hand, ask its previous owner of
the paraglider for a logbook copy (it's total of flying hours since the date of
first purchase that counts most).

When repairs or inspection is necessary, please contact your dealer. He will
assess the situation and advise on further actions (consulting us when
necessary).

AEROCASCO

Normal warranty does not cover repairs of damages
caused by the user or a third party. Since costs of such
repairs can be considerable, Dudek Paragliders offers an
AeroCasco insurance. It covers a one-off repair of any
mechanical damages, no matter how big and whoever
inflicted them.

The only expenses of the purchaser is shipping and so-called share-of-cost
amount.

AeroCasco can be purchased only for brand new paragliders (at the
paraglider purchase). Its cost is 50 euro.

NOTE: AeroCasco is not available for all paragliders (check this before
purchase). It can be obtained for privately used wings only.

AeroCasco applies only to damages which took place during take-off, flight
or landing. Obviously, all faults in the material and manufacturing flaws are
covered by normal warranty.

When handing the paraglider for the repair you have to attach a card
confirming its AeroCasco status. After the repair you will have to cover only
the share-of-cost value of 50 euro.

AeroCasco is valid for one repair only.

There is a possibility to extend AeroCasco for one more year. To do this you
have to send your paraglider for inspection not later than a year after the
date of purchase. Extension fee is 75 euro (incl. inspection). Remember to
attach the AeroCasco confirmation when shipping the paraglider. Note:
aditional inspection does not extend the full inspection validity.

AeroCasco does not apply to any of the following: theft, colour fading,
damage caused by incorrect storage or transport, damage caused by
chemicals, salt water and force majeure.
7. WHAT HAVE YOU BOUGHT

The Dudek paraglider you've purchased should have the following items:

- the paraglider itself (canopy, lines and risers),
- transport bag (with compression strap),
- MotoBag backpack with quickpack,
- speed system with Easy Catch bar,
- a windsock,
- a pocket with paper work and repair wallet including:
  - A piece of self-adhesive fabric (10 cm x 37.5 cm) for small repairs. Note that even small tears located in vicinity of the stitches have to be repaired by an authorised service,
  - A looped and stitched suspension line longer than the longest used in paraglider, which is to be used as a temporary replacement. Do not cut it if you have to replace a shorter line, just tie it at the length needed,
  - A paraglider passport with entered date of purchase and valid technical inspection (please check the serial number with the sticker on the wing tip),
  - The User Manual you are reading,
- Small gifts.
SUMMARY

If you will respect the rules of safe flying and proper glider care, you will enjoy many years of pleasant airtime. Still, you must be aware of possible dangers and face them wisely. You must accept the fact that all air sports are potentially dangerous and your actual safety depends solely on you.

We insist that you fly safely, and this concerns both the weather choice and safety margin during all manoeuvres.

FLYING THE PARAGLIDER IS ALWAYS YOUR OWN RESPONSIBILITY.

SEE YOU IN THE AIR!

8. RIGGING SCHEME

Rigging (suspension lines) scheme is on the next page, while tables of lines' lengths are published in Service Documents on our website [www.dudek.eu](http://www.dudek.eu)